

In the Specification:

Kindly make the following amendments to the specification:

Page 1, after the title and before numbered line 2,
insert:

--This application claims the benefit of Danish Application No. PA 2003 00627 filed April 25, 2003 and PCT/DK2004/000274 filed April 22, 2004, which are hereby incorporated by reference in their entirety.--

Please replace the paragraph beginning at page 1, numbered line 3, with the following rewritten paragraph:

The present invention concerns a grinding wheel including a circular wheel that rotates about a central axis and with a surface to which edge parts of a number of sand paper items are fastened, wherein the surface has increasing height inwards from a periphery of the surface ~~and of the kind indicated in the preamble of claim 1.~~

Page 2, before numbered line 11, insert the following paragraph:

--In JP 57-001669 a grinding wheel mentioned in the introduction is disclosed. This grinding wheel is provided with polishing members in slanted position and with sand paper items having an elongate outer edge corresponding to the length of the polishing member.--

Page 2, before numbered line 12, insert:

--SUMMARY OF THE INVENTION--.

Please replace the paragraph beginning at page 4, numbered line 21, with the following rewritten paragraph:

Furthermore, the support brushes provide that the sand paper items are never bending around the foot and lie back across the surface of the grinding wheel. It is an advantage that there is a certain distance from the surface of the grinding wheel and down to the surface wanted to be ground, so that abraded material can be conveyed away, and to reduce the risk of the surface of the grinding wheel coming into contact with the ground surface.

Please replace the paragraph beginning at page 5, numbered line 25, with the following rewritten paragraph:

- The sand paper items are fastened in a preferably radial groove in the surface of the grinding wheel and the support brushes are fastened in holes in the surface of the grinding wheel.